



KT 804

Sash Assembly Table

- Punch unit for cropping the single or tilt and turn espagnolettes as well as scissor hinges according to sash dimension without measuring
- Serial and high quality standard assembly of single or tilt and turn opening system window and door sashes in various dimensions
- Optimization of sash assembling by combination of different processes at one table
- Triple drilling for handles and milling for espagnolette channel with easy positioning of the tools.
- Automatic screwing unit with height adjustment for espagnolette, scissor hinges
- Drilling of hinge holes without measuring for the location
- The worktable can be shifted 15° for ergonomic working
- Standard equipped with shelves for hardware and other tools

Technical Features

- Power supply: 400V, 3ph, 50-60Hz
- Total power output: 2.2kW
- Power output triple drill: 1.1kW
- Power output milling: 1.1kW
- Triple drill spindle speed: 900rpm
- Air pressure 6-8bar
- Air consumption: 80 l/min
- Screw head dia.: 5-9.8mm



- Screw length: 10-35mm
- Maximum inner frame size: 2,260mm x 2,260mm
- Minimum inner frame size: 270mm x 270mm
- Max profile height: 90mm
- Max profile width: 100mm
- Min profile width: 42mm
- Machine height: 2,150mm
- Machine length: 3,500mm
- Machine width: 2,880mm
- Machine weight 950kg

Machine Dimensions

